Data Sheet

EN AW 6005 – Profiles

Alumeco A/S

Internal alloy name:	**6005**
International alloy name:	**EN AW 6005**
Chemical Symbol:	**EN AW – AlSiMg**
DIN-Werkstoff no.:	**3.3210**
Alloy type:	**Heat treatable alloy**

Main usage

- Machinery
- Constructions
- Marine and offshore

Main properties

- Very good atmospheric corrosion resistance
- Very good workability
- Heat treatable alloys (Soft T4 temper)

Important norms and literature

Extrusion:
EN 755-1: Technical conditions for inspection and delivery
EN 755-2: Mechanical properties
EN 755-9: Tolerances on dimensions and forms for different extrusions

Chemical composition:
EN 573-3: Chemical composition

Usages:
EN 13195: Specifications for wrought products for marine applications
EN 602: Usage in the food industry

Chemical composition EN 573-3:2009

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other elements Each	Other elements together
0.5-0.9	0.35	0.3	0.5	0.4-0.7	0.3	0.2	0.1	0.05	0.15

Typical mechanical properties EN 755 – 2 (Extruded profiles)

Open profile thickness (mm)	Temper	Rm MPa	$Rp_{0,2}$ MPa	A %	Hardness* HB
≤ 25	T4	Min. 180	Min. 90	15	50
≤ 5	T6	Min. 270	Min. 225	8	90
5 < t ≤ 10	T6	Min. 260	Min. 215	8	85
10 < t ≤ 25	T6	Min. 250	Min. 200	8	85

* Information values only

Physical properties

Density g/cm³	Solidification range °C	Electrical conductivity %IACS	Thermal conductivity W/m K	Thermal expansion (µm m⁻¹ K⁻¹)	Annealing temperature °C	E - modulus (N / mm²)
2.70	600-655	49.5	188	23.2	350-400	69,500

Typical Alumeco products with this alloy

- Profiles in various dimensions and form

Properties and information (3 high/good; 2 medium; 1 poor/bad)

Resistance
Corrosion index, general: 3
Marine atm. corr. index: 3

Hot workability
Extrusion: 3
Forging: 3

Cold formability
Cold formability general: 2
Deep drawing: 1
Bending: 2 – 3 (Depending on the temper)

Weldability
TIG welding: 2
MIG welding: 2

Solderability
2

Machinability
Machinability index: 2

Anodizing:
Decorative anodizing surface treatment: 2
Protective anodizing index: 3
Hard anodizing: 3
Color anodizing: 2